

CUSTOMER TECHNICAL MEMO # 366

Subject: Swan Evo Technical Manual
Updates and Re-release

Date: 14th April 2020

Author: Product Development Team

The R&D team are pleased to announce the re-release of the **Swan Evo 45mm Shopfront Door** technical manual and wall chart.

The Swan Evo 45mm Shopfront Door system has been updated into the new Alspec Technical Manual format. Other changes also include;

- Hardware components updated
- Typical details pages revised and updated.
- Manufacturing details pages revised and updated.
- 3D Assembly pages revised
- Spigots have been amended to include a 10g x 51mm screw to provide extra support. Affected components are listed below.
 - SE1000H & SE1000S
 - SE2000H & SE2000S

The Swan Evo 45mm Shopfront Door Technical Manuals, .dwg / .dxf files and wall chart have also been updated on the Alspec website.

If you have any questions, please do hesitate to contact your local Alspec Area Manager or sales office.



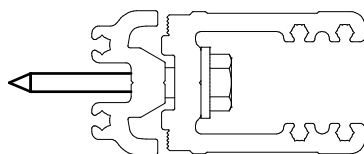
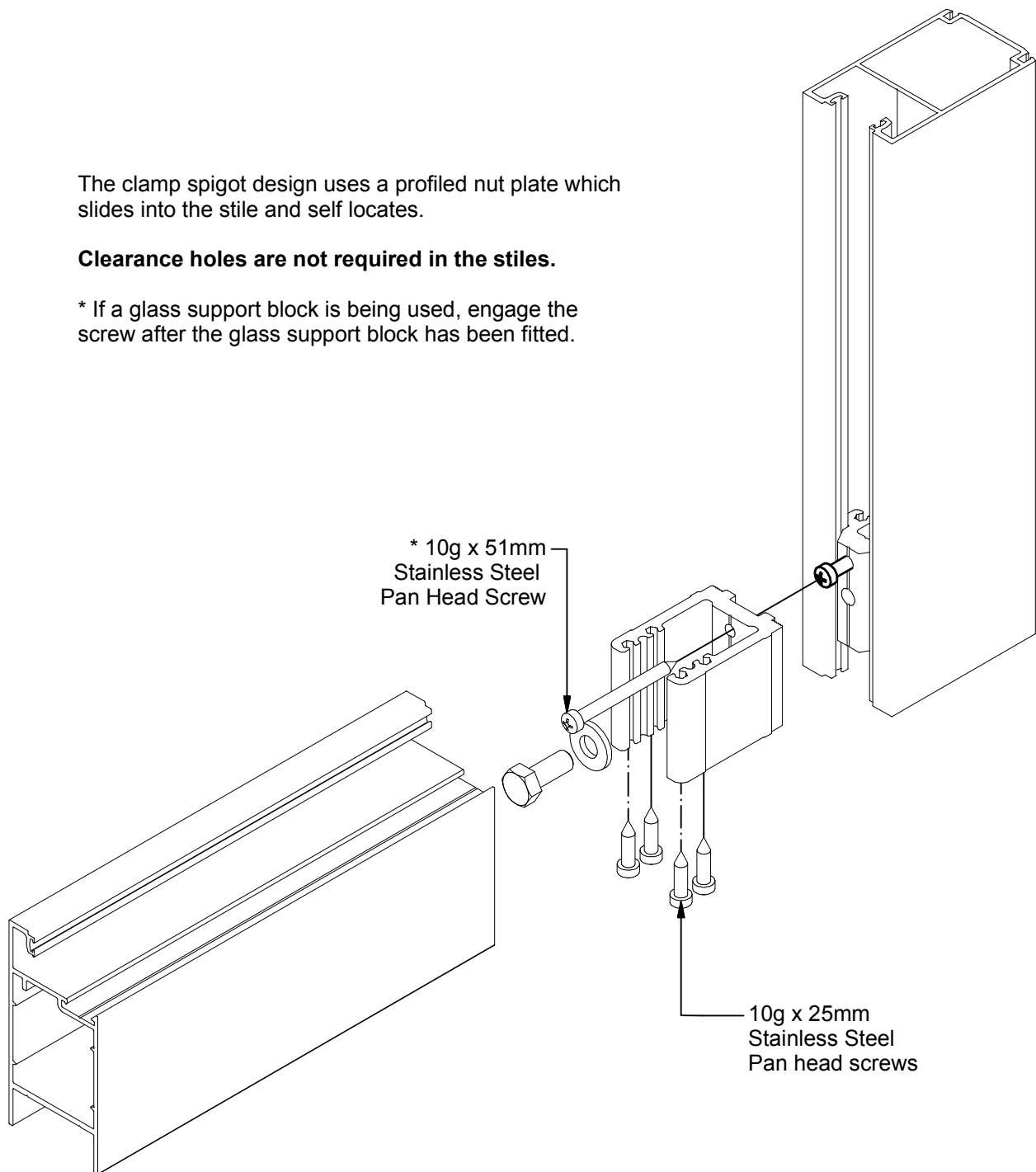
11. Assembly Details

Door Panel Corner Assembly

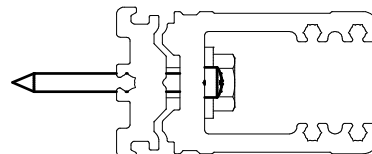
The clamp spigot design uses a profiled nut plate which slides into the stile and self locates.

Clearance holes are not required in the stiles.

* If a glass support block is being used, engage the screw after the glass support block has been fitted.



SE1000H
Single Glazed Spigot Kit



SE2000H
Double Glazed Spigot Kit

(Hex head option shown, socket head cap screw option also available)